

E 3120140200

No	Qty	Revision note	Date	Inf.	Appr.
A		RADIUS	2006-01-27		GLN
B	1	TEST INSTRUCTIONS INSERTED	2006-09-01		SFM
C	1	TEST INSTRUCTIONS CHANGED	2013-01-30		GLN
D	1	RADIUS	2017-12-04		MWN
E	1	COATING THICKNESS CHANGED	2018-11-07		MWN

REGULATIONS:

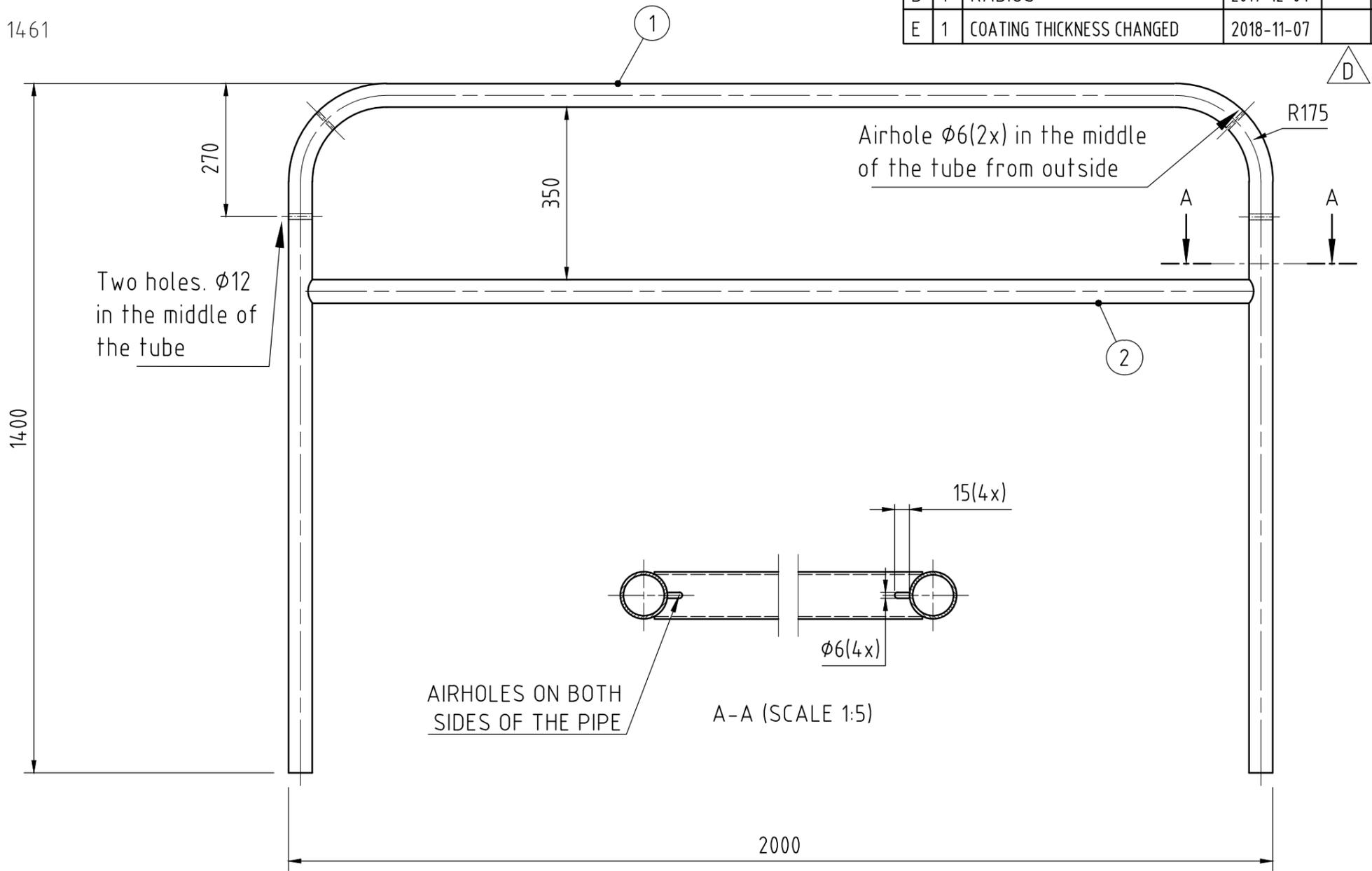
WELDING QUALITY LEVEL ACC. TO: EN ISO 5817 class C

NO SHARP EDGES IS ALLOWED

HOT DIP GALVANISING ACC. TO: EN ISO 1461

Local coating thickness min. 85µm

Mean coating thickness min. 95 µm



Two holes. $\phi 12$
in the middle of
the tube

Airhole $\phi 6(2x)$ in the middle
of the tube from outside

AIRHOLES ON BOTH
SIDES OF THE PIPE

A-A (SCALE 1:5)

TEST CLEARANCE AFTER
HOT DIP GALVANIZE

- HOLE $\phi 12$ MIN $\phi 11,5$

1	1	TUBE	S235JRG2	$\phi 48 \times 3,2$	Approx. L=4570
2	1	TUBE	S235JRG2	$\phi 48 \times 3,2$	L=1911
Det.nr	Ant.	Beskrivning	Material	Ämne	Anmärkning

DETAIL DRAWING

Design.	DRAWN	Copied	Checked	Stand.	Appr.	Scale	Replaces	Replaced by	
	RFS	A3	AKN			1:10			
SAFEROAD®							STANDARD FENCE BL 20	25,2 Kg	Date
							TYPE 140 / 200		2005-10-24
							Drawing no	3120140200	Rev.
									E