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3120140100

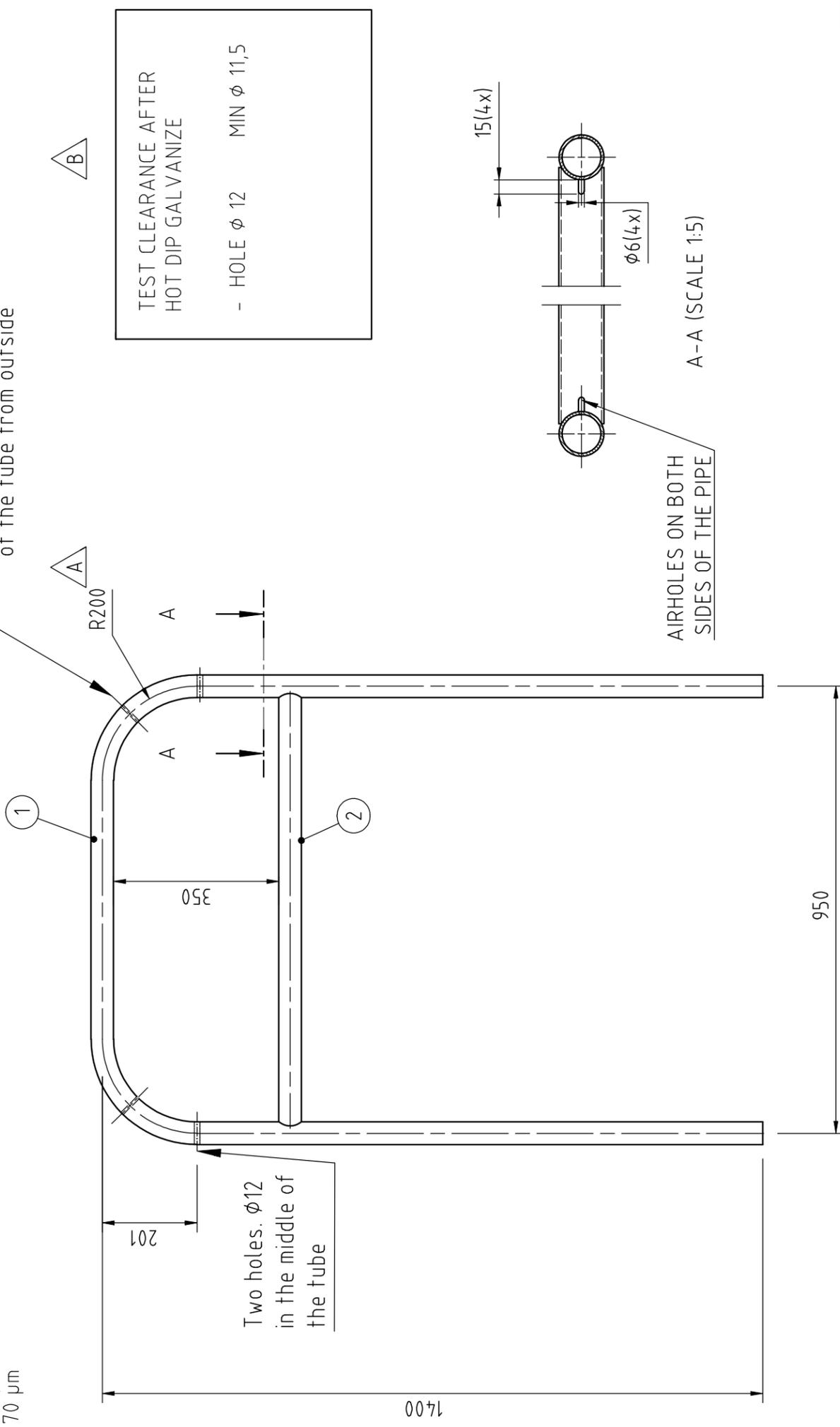
Rev. C

**REGULATIONS:**

WELDING QUALITY LEVEL ACC. TO: EN ISO 5817 class C  
 NO SHARP EDGES IS ALLOWED  
 HOT DIP GALVANISING ACC. TO: EN ISO 1461  
 Local coating thickness min. 60 µm  
 Mean coating thickness min. 70 µm

No	Qty	Revision note	Date	Inf.	Appr.
A		RADIUS	2006-01-27		GLN
B	1	TEST INSTRUCTIONS INSERTED	2006-09-01		SFM
C	1	TEST INSTRUCTIONS CHANGED	2013-01-30		GLN

Airhole  $\phi 6(2x)$  in the middle of the tube from outside



TEST CLEARANCE AFTER  
 HOT DIP GALVANIZE  
 - HOLE  $\phi$  12 MIN  $\phi$  11,5

AIRHOLES ON BOTH SIDES OF THE PIPE

A-A (SCALE 1:5)

THEORETICAL WEIGHT INCLUDING  
 HOT DIP GALVANISING APPROX. 17.4 Kg

2	1	TUBE	S235JRG2	$\phi 48 \times 3,2$	L=911
1	1	TUBE	S235JRG2	$\phi 48 \times 3,2$	Approx. L=3604
Item No.	Qty.	Description	Material	Dimension	Note
Design.	Drawn	Copied	Stand.	Scale	Replaced by
	RFS	A3	AKN	1:10	
<b>STANDARD FENCE BL 20</b> <b>TYPE 140/100</b>					
Filenamng 3120140100 Date 2005-10-24 Drawing no. 3120140100 Rev. C					